



Safety Data Sheet according to Regulation (EC) No 1907/2006

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SDS No. : 231508
V003.6

TECHNOMELT KS 230/1 known as DORUS KS 230/1 natur

Revision: 02.06.2017

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Replaces version from: 11.05.2015

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

TECHNOMELT KS 230/1 known as DORUS KS 230/1 natur

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

hotmelt, based on EVA

1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA

Henkelstr. 67

40589 Düsseldorf

Germany

Phone: +49 211 797 0

Fax-no.: +49 211 798 2009

ua-productsafety.uk@henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.2. Label elements

Label elements (CLP):

The substance or mixture is not hazardous according to Regulation (EC) No 1272/2008 (CLP).

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Adhesive

Base substances of preparation:

Ethylene-vinyl acetate copolymer

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Contains no dangerous substances exceeding the limits of the EU-Regulation

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Molten product. After skin contact cool down immediately with cold water. Do not remove adherent product. Seek medical advice.

Eye contact:

After contact with the hot melt: cool with water, seek medical attention.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

No data available.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

All common extinguishing agents are suitable.

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In case of fire toxic gases can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Allow to solidify.

Remove mechanically.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Hygiene measures:

Do not eat, drink or smoke while working.

Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container protected against moisture and light.

Ensure good ventilation/extraction.

Keep away from heat and direct sunlight.

7.3. Specific end use(s)

hotmelt, based on EVA

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Vinyl acetate 108-05-4 [VINYL ACETATE]	5	17,6	Time Weighted Average (TWA):		EH40 WEL
Vinyl acetate 108-05-4 [VINYL ACETATE]	10	35,2	Short Term Exposure Limit (STEL):		EH40 WEL
Vinyl acetate 108-05-4 [VINYL ACETATE]	5	17,6	Time Weighted Average (TWA):	Indicative	ECTLV
Vinyl acetate 108-05-4 [VINYL ACETATE]	10	35,2	Short Term Exposure Limit (STEL):	Indicative	ECTLV
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION [DUST, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION [DUST, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure LimitsValid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m³	Value type	Short term exposure limit category / Remarks	Regulatory list
Vinyl acetate 108-05-4 [VINYL ACETATE]	5	18	Time Weighted Average (TWA):	Indicative OELV	IR_OEL
Vinyl acetate 108-05-4 [VINYL ACETATE]	10	35	Short Term Exposure Limit (STEL):	Indicative OELV	IR_OEL
Vinyl acetate 108-05-4 [VINYL ACETATE]	5	17,6	Time Weighted Average (TWA):	Indicative	ECTLV
Vinyl acetate 108-05-4 [VINYL ACETATE]	10	35,2	Short Term Exposure Limit (STEL):	Indicative	ECTLV
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION [DUSTS, NON-SPECIFIC, RESPIRABLE]		4	Time Weighted Average (TWA):		IR_OEL
DUSTS, NON-SPECIFIC, RESPIRABLE FRACTION [DUSTS, NON-SPECIFIC, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		IR_OEL

Biological Exposure Indices:

None

8.2. Exposure controls:Engineering controls:
Ensure good ventilation/extraction.

Respiratory protection:

In case of dust formation, we recommend wearing of appropriate respiratory protection equipment with particle filter P (EN 14387).

This recommendation should be matched to local conditions.

Hand protection:

Wear refractive gloves while working with the hot melt.

Eye protection:

Protective goggles

Protective eye equipment should conform to EN166.

Skin protection:

Wear protective equipment.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

Use only personal protection that's CE-labelled according to Directive 89/686/EEC (Europe) or to Regulation No. 819 of 19 August 1994 (Norway).

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	solid material granulate light yellow
Odor	typical
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Melting point	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 200 °C (> 392 °F); no method
Evaporation rate	No data available / Not applicable
Flammability	No data available / Not applicable
Explosive limits	The product is not explosive.
Vapour pressure	No data available / Not applicable
Relative vapour density:	No data available / Not applicable
Density (20 °C (68 °F))	1,18 g/cm ³
Bulk density	No data available / Not applicable
Solubility	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Decomposition temperature	No data available / Not applicable
Viscosity (Brookfield; 200 °C (392 °F); speed of rotation: 10 min-1; Spindle No: 29)	45.000 - 65.000 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

Softening point/range	110 - 130 °C (230 - 266 °F)
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SECTION 10: Stability and reactivity

10.1. Reactivity

None if used for intended purpose.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

None if used properly.

10.6. Hazardous decomposition products

At higher temperatures acetic acid may be released.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

To the best of our knowledge no harmful effects are to be expected if the product is handled and used properly.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

No data available.

12.2. Persistence and degradability

No data available.

12.3. Bioaccumulative potential / 12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

No data available.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

In consultation with the responsible local authority, must be subjected to special treatment.

Waste code

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

08 04 10 Waste adhesives and sealants other than those mentioned in 08 04 09.

SECTION 14: Transport information**14.1. UN number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.2. UN proper shipping name

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.3. Transport hazard class(es)

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.4. Packing group

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.5. Environmental hazards

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.6. Special precautions for user

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 0 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information**Further information:**

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.

